

M-SERIES

Format	3015	4020
Number of machines serviced	Up to 3	Up to 3
Maximum sheet size	3000 x 15000 mm	4000 x 2000 mm
Maximum sheet thickness	25 mm	25 mm
Maximum pallet capacity	3,000 kg	3,000 kg or 5,000 kg
Number of shelves	Customizable to ceiling height	Customizable to ceiling height
Material stack height	85 mm raw / 90 mm UL (customizable)	48 mm raw / 60 mm UL (customizable)
Loading type	Suction cups	Suction cups
Unloading type	Rake	Rake
Load/unload cycle time	Under 60 seconds (based on one-laser configuration)	80 seconds (based on one-laser configuration)
Connections to AS/R	Yes	Yes

* Material cutting thickness is dependent on many factors including material specifications, condition and machine parameters. All specifications are subject to change.